

## CrownBoard Craft™

Description	Standard	Unit	Values									
Weight	ISO 536	gsm (g/m <sup>2</sup> )	245	265	285	300	315	330	345	375	405	460
Thickness	ISO 534	microns (µm)	365	400	430	455	480	510	535	585	630	745
Stiffness Taber 15° MD		mNm	15.5	19.1	22.7	26.8	32.6	38.9	45.9	55.6	62.6	81.6
Stiffness Taber 15° CD		mNm	7.4	8.7	10.6	12.6	15.5	18.8	22.2	28.5	35.5	51.7
Internal bond Strength	T-569	J/m <sup>2</sup>	150									
CIE Whiteness (top side)	ISO 11475	%	93									
Roughness PPS-10 (top side)	ISO 8791-4	µm	1.7									
Roughness Bendtsen (top side)	ISO 8791-2	ml/min	120									
Roughness Bendtsen (reverse side)	ISO 8791-2	ml/min	1000	1000	1000	1100	1100	1200	1200	1200	1300	1300
Cobb 60"	ISO 535	g/m <sup>2</sup>	35									
Moisture	ISO 287	%	7.6	7.7	7.8	7.9	8.0	8.1	8.2	8.4	8.5	8.5

ISO 9001  
 ISO 14001  
 FSC 22000  
 ISO 50001