

Incada[®] Silk

Bold items indicate UniBoard stock items

Incada Silk Datasheet									
Description	Standard Used	Unit							
Grammage	ISO 536	GSM	220	240	260	280	300	325	350
Thickness	ISO 534	micron	325	365	405	445	485	540	590
Whiteness (printing side)	ISO 11475	%	120	120	120	120	120	120	120
Whiteness (reverse)	ISO 11475	%	114	114	114	114	114	114	114
Brightness (printing side)	ISO 2470	%	91.5	91.5	91.5	91.5	91.5	91.5	91.5
Brightness (reverse)	ISO 2470	%	90.5	90.5	90.5	90.5	90.5	90.5	90.5
Board Gloss 75°	ISO8254-1	%	50	50	50	50	50	50	50
Cobb	ISO 535	g/m ² 60 s	30	30	30	30	30	30	30
Bending Stiffness L&W 5° - MD	ISO 5628	mNm	18.5	25.2	33.0	42.0	52.2	65.8	80.5
Bending Stiffness L&W 5° - CD	ISO 5628	mNm	7.7	10.5	14.2	18.3	23.0	29.1	35.6
Bending Taber 15° - MD	ISO 2493	mNm	9.8	13.1	16.9	21.3	26.3	33.0	40.2
Bending Taber 15° - CD	ISO 2493	mNm	4.5	5.9	7.7	9.7	12.0	15.0	18.2